

Date: Tuesday, 19/08/2008 4:07:08 PM  
 User: Julie Lecocq

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TUBE ARM
Job Number : 41507	
Estimate Number : 13440	
P.O. Number :	Part Number : PB6743001343
This Issue : 19/08/2008 S.O. No. :	Drawing Number : B6743001 P.34
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL / MED FAB	Drawing Revision : B1
Previous Run : 41213	Material :
Written By :	Due Date : 18/09/2008 Qty: 15 Um: 20 Each
Checked & Approved By : <u>JUL 08 8.20</u>	
Comment : Est Rev:A 08-06-26 new issue DD verified by:ec	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T1000W065 5062	6061T6 RD TUBE 1.00 x .065w

✓



Comment: Qty.: 3.6750 f(s)/Unit Total: 73.5000 f(s)

6061T6 TUBE m109000 (3)

BATCH: M 109760 (3) M 109184 (9) SAD 09-01-27 (16)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

FF 09/02/04

1- cut to 42.00"

SAD

09-01-28

15

09/02/04

(16x)

2- bend as per dwg

3- cut to finish size as per dwg

4- deburr

SAD

09-02-10

(16)

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

S 02/02/12 x16

4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
-----	-----------------	----------------------------



Comment: HAND FINISHING RESOURCE #1

09-02-12

(x16)

5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
-----	-----	---



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FZ 09/02/12

(16)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:08 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE ARM

Job Number: 41507

Part Number: PB6743001343

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*Blade ftd Area Pkg*

*SS 09/02/12 (K15)*

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*09/02/13*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*mk*  
*09-02-12*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

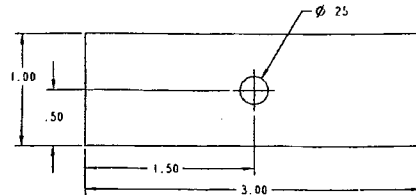
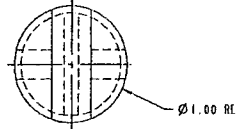
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

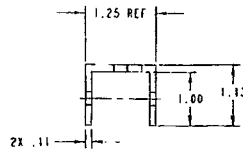
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

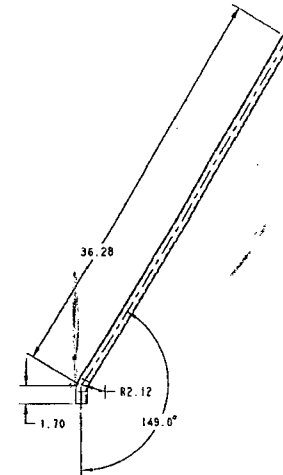
RELEASED  
# 6 21 20



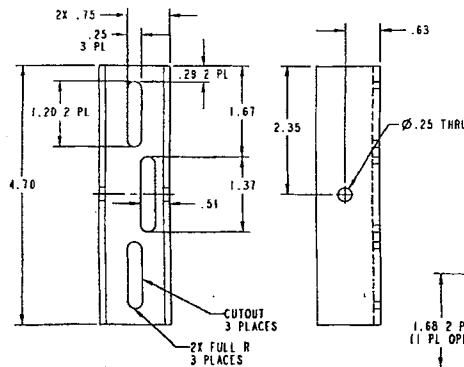
① -271 DOUBLER  
MATERIAL: .125 TH, 6061-T6, QQ-A-250/11  
SCALE 2.000



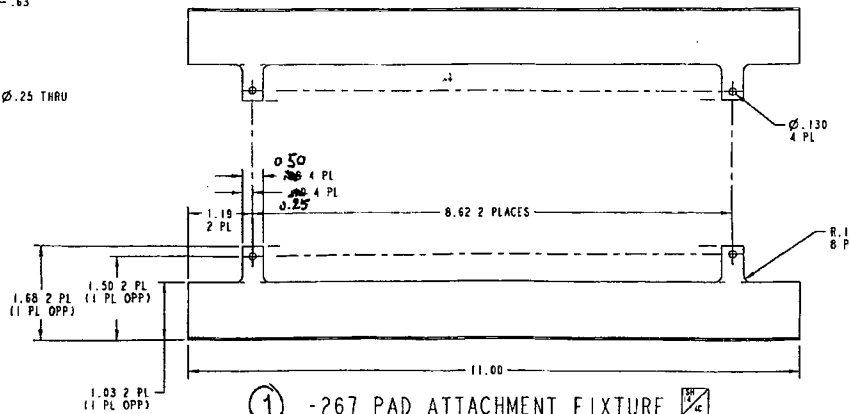
① -125 CLEVIS  
MATERIAL: 1.00 RND, 6061-T6, QQ-A-200/8  
SCALE 2.000



① -343 TUBE ARM  
MATERIAL: 1.00 O/D X .065 WALL 6061-T6 TUBE  
NW-T-700/6  
SCALE 0.200



① -121 SQUARE SLEEVE  
MATERIAL: 1.25 SQ, 7075-T6, QQ-A-200/11  
SCALE 1.000



① -267 PAD ATTACHMENT FIXTURE  
MATERIAL: .032 TH 2024-T3, QQ-A-250/4  
SCALE 1.000

PREMIER AVIATION, INC.  
2020 Aviation Parkway, Grand Prairie, Texas 75052  
SIZE CODE: 10474 NO. 10474  
D105UV8 B67-43001  
SCALE: 1/8" = 1" SHEET 34 OF 45

ORIGINAL

NO. 41501  
8-11-58  
FOR ATTACHMENT TO  
SUBMITTAL TO  
CONTRACTOR  
FOR COPY  
RETURN TO  
SHIP COPY